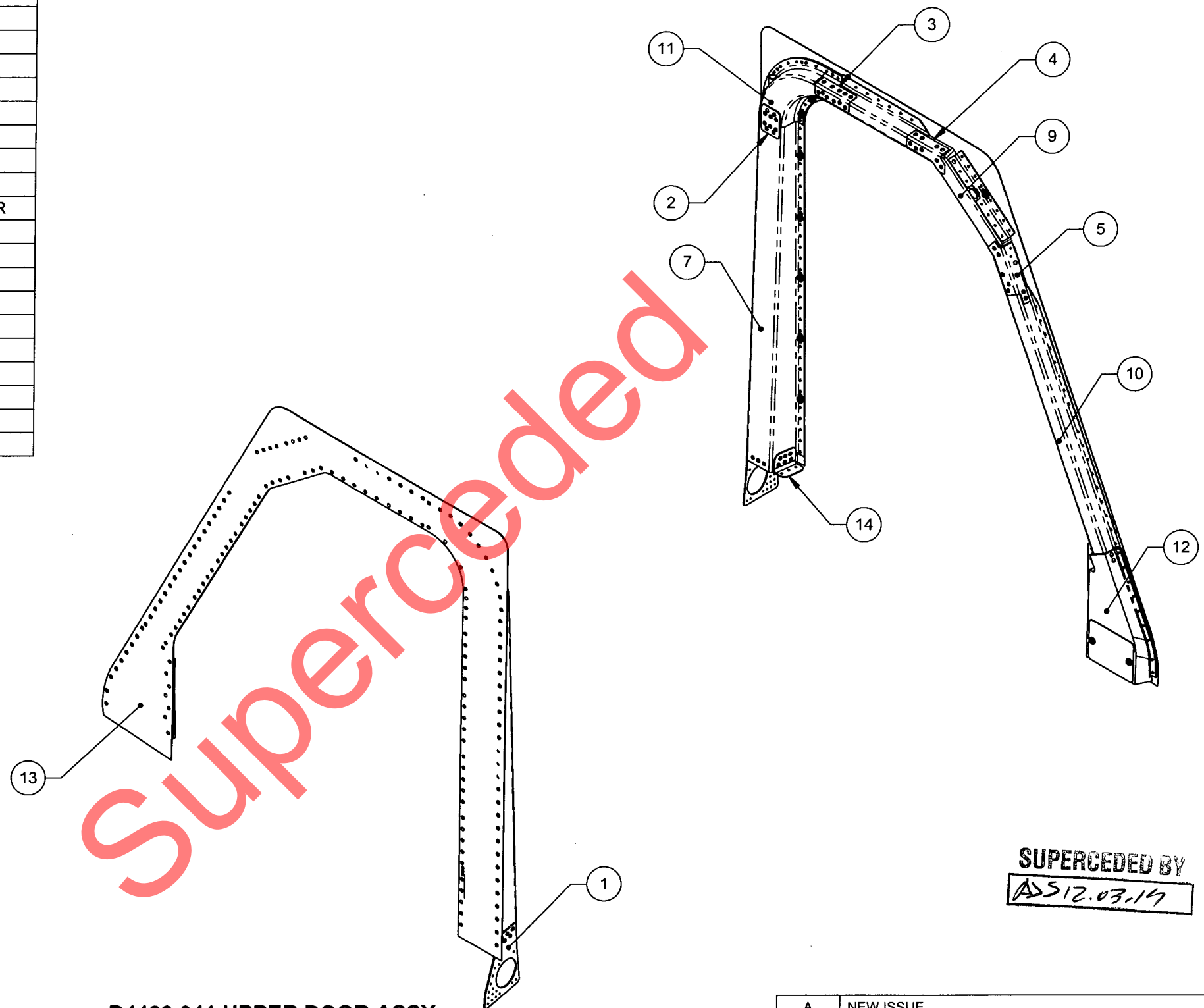


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4466-041	UPPER DOOR ASSY
1	1	D4490-1	SPLICE PLATE
2	1	D4490-5	SPLICE PLATE, UPPER DOOR
3	1	D4490-7	SPLICE BRACKET, UPPER DOOR
4	1	D4490-9	SPLICE BRACKET, UPPER DOOR
5	1	D4490-11	SPLICE BRACKET, UPPER DOOR
6	1	D4495-1	UPPER - LOWER ATTACH BLOCK
7	1	D4496-041	UPPER DOOR CHANNEL ASSY
8	1	D4497-041	UPPER DOOR CHANNEL ASSY
9	1	D4498-041	UPPER FWD CORNER ASSY, DOOR
10	1	D4499-041	UPPER DOOR CHANNEL ASSY
11	1	D4500-041	UPPER DOOR CORNER ASSY
12	1	D4501-041	UPPER DOOR CORNER ASSY
13	1	D4503-1	UPPER DOOR SKIN
14	1	D4570-3	BRACKET
15	81	MS20426AD4-3	RIVET, CSK
16	4	MS20426AD4-4	RIVET, CSK
17	62	MS20470AD4-3	RIVET, PAN HEAD
18	49	MS20470AD4-4	RIVET, PAN HEAD
19	19	MS20470AD4-5	RIVET, PAN HEAD

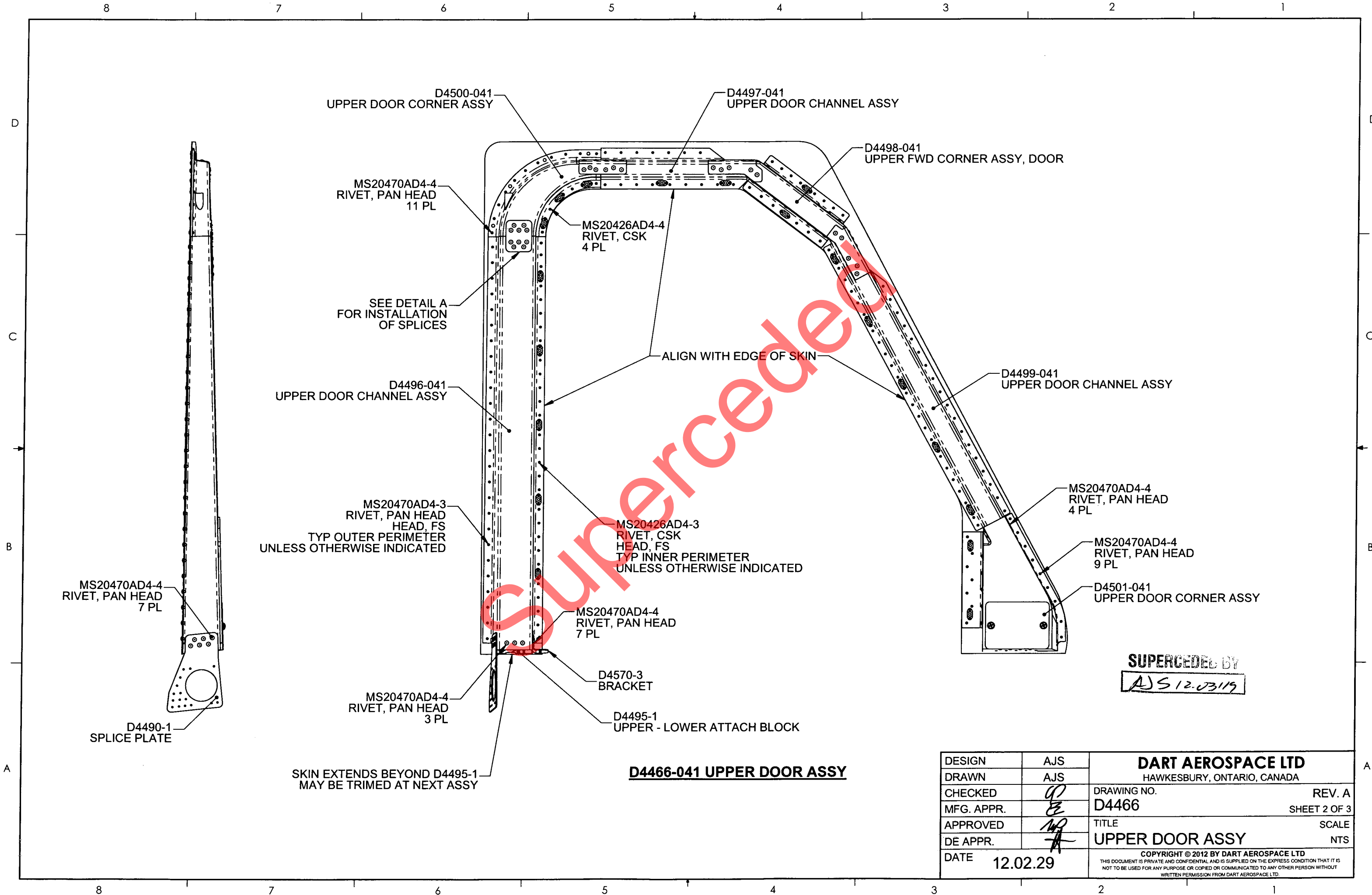


D4466-041 UPPER DOOR ASSY

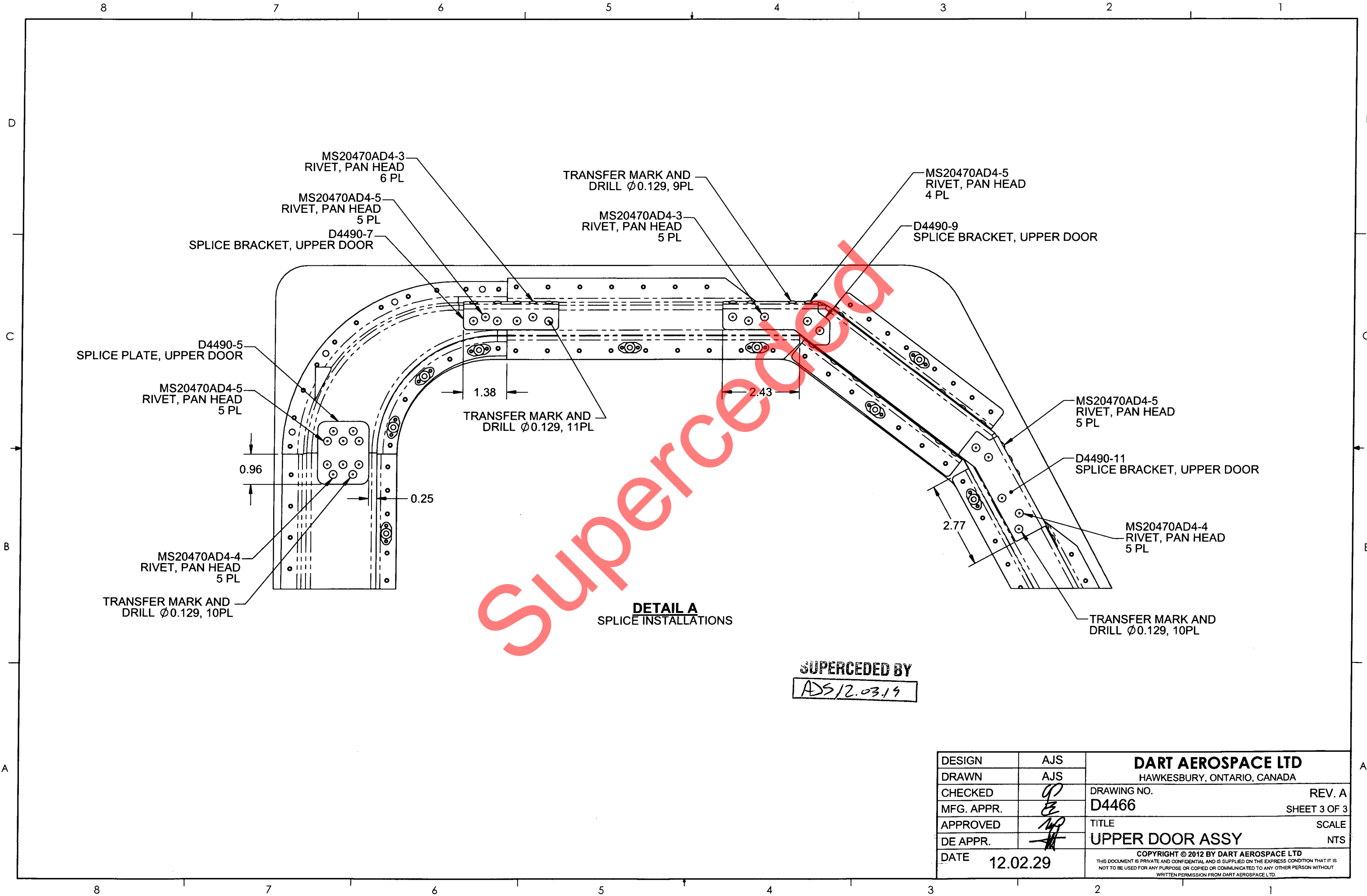
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 3.74 lbs
8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)

SUPERCEDED BY
AS12.03.19

A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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DETAIL A
SPlice INSTALLATIONS

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ADS/2.03.19

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